

LiquiMix Pty Ltd Attn: Ben Bahrami 24 Rosa Place Richlands QLD 4077 AUSTRALIA

5/06/2019

Dear Ben,

Please find the attached report to AS/NZS 4020:2005 for Civilox 18(Light Grey)/Elaston W80 (White) Primer/Topcoat system submitted for testing.

Should you have any enquiries about the report or any other matters pertaining to the Standard please contact the laboratory on 61 8 7424 1512

Yours sincerely,

Michael Glasson

Supervisor Product Testing

M Marion.





Report ID: 252876

Report Information

Submitting Organisation 00120664 : LiquiMix Pty Ltd

Account: 141294 : LiquiMix Pty Ltd

AWQC Reference : 141294-2018-CSR-1 :

Project Reference: PT-3719

Product Designation: Civilox 18(Light Grey)/Elaston W80 (White) Primer/Topcoat system

Composition of Product : Phenalkamine/Polyurea

Product Manufacturer: Liquimix, Richlands, Queensland.

Use of Product : In-line/Potable Water lining

Sample Selection: As provided by the submitting organisation.

Testing Requested: AS/NZS 4020:2005 TESTING OF PRODUCTS FOR USE IN CONTACT WITH

DRINKING WATER

Product Type: Composite

Samples: Samples were prepared and controlled as described in Appendix A of AS/NZS 4020:

2005

Extracts: Extracts were prepared as described in Appendix C, D, E, F, G, H.

Project Completion Date 04-Jun-2019

Project Comment : The results presented herein demonstrate compliance of Civilox 18(Light Grey)/

Elaston W80 (White) Primer/Topcoat system to AS/NZS 4020 when exposed at area to volume ratios up to $1000 \text{mm}^2/\text{L}$ and $5{,}000 \text{ mm}^2/\text{L}$ respectively at $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$.

PLEASE NOTE THAT THIS REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL

THE RESULTS STATED IN THIS REPORT RELATE TO THE SAMPLE OF THE PRODUCT SUBMITTED FOR TESTING. ANY CHANGES IN THE MATERIAL FORMULATION, PROCESS OF MANUFACTURE, THE METHOD OF APPLICATION, OR THE SURFACE AREA-TO-VOLUME RATIO IN THE END USE, COULD AFFECT THE SUITABILITY OF THE PRODUCT FOR USE IN CONTACT WITH DRINKING WATER

Michael Glasson

APPROVED SIGNATORY



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Marion

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Report ID: 252876

Summary of Results

APPENDIX	RESULTS
C — Taste of Water Extract	Passed at an exposure of of 5,000 mm² per Litre (topcoat) and 1,000 mm² per Litre (primer).
D — Appearance of Water Extract	Passed at an exposure of of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).
E — Growth of Aquatic Micro-organisms	Passed at an exposure of of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).
F — Cytotoxic Activity of Water Extract	Passed at an exposure of of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).
G — Mutagenic Activity of Water Extract	Passed at an exposure of of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).
H — Extraction of Metals	Passed at an exposure of of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

Test Methods

Test(s) in Appendix	AWQC Test Method	Reference Method		
С	T0320-01	AS/NZS 4020:2018		
D	TO029-01 & TO018-01	APHA 2130b		
Е	TO014-03	APHA 4500 O C		
F	TM-001	AS/NZS 4020:2018		
G	TM-002	AS/NZS 4020:2018		
Н	TIC-006	EPA 200.8		

Summary Comment:

The coated samples were applied and cured by the submitting organisation prior to submission.



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FINAL REPORT

Report ID: 252876

CLAUSE 6.2 Taste of Water Extract

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 5,000 mm² per Litre (topcoat) and 1,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperatur 20°C ± 2°C

Test Method Taste of Water Extract (Appendix C)

Test Information

Scaling Factor Not applicable.

Results Not detected (sample and controls).

Evaluation The product passed the requirements of clause 6.2 when tested at an exposure of 5,

000 mm² per Litre (topcoat) and 1,000 mm² per Litre (primer).

Number of Samples 2.

Test Comment Iodine, Metallic and Rubber tastes were detected when tested at 15000 & 5000 mm²

per Litre. The test was repeated at a lower exposure, 5000 & 1000 mm² per Litre and

and no tastes were detected.

M Marion.

Michael Glasson
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CLAUSE 6.3 Appearance of Water Extract

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperatur 20°C ± 2°C

Test Method Appearance of Water Extract (Appendix D)

Scaling Factor Not applicable.

Results

	Test (- Blank)	Maximum Allowed	<u>Units</u>
Colour	<1	5	HU
Turbidity	<0.1	0.5	NTU

Evaluation The product passed the requirements of clause 6.3 when tested at an exposure of 15,

000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

Number of Samples 1.

Test Comment Not applicable.

Andrew Paul Ford
Andrew Ford
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FINAL REPORT

Report ID: 252876

CLAUSE 6.4 Growth of Aquatic Micro-organisms

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of test water.

Test Method Growth of Aquatic Micro-organisms (Appendix E)

Inoculum The volume of the inoculum was 100 mL

Scaling Factor Not applicable.

Results

Mean Dissolved Oxygen Control 7.3 mg/L

Mean Dissolved Oxygen Differenc Positive Reference 5.1 mg/L

Negative Reference <0.1 mg/L

Test 1.10 mg/L

Evaluation The product passed the requirements of clause 6.4 when tested at an exposure of 15,

000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

Number of Samples 1.

Test Comment Not applicable.

Thuy Diep
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CLAUSE 6.5 Cytotoxic Activity of Water Extract

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperatur 20°C ± 2°C

Test Method Cytotoxic Activity of Water Extract (Appendix F)

Scaling Factor Not applicable.

Results Non-cytotoxic.

Evaluation The product passed the requirements of clause 6.5 when tested at an exposure of 15,

000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

Number of Samples 1.

Test Comment The test extracts and blank extracts were used to prepare nutrient growth medium and

subsequently used to grow a cell line (ATCC Number CCL 81) in the analysis. In addition zinc sulphate (0.4 mmol) was used for the positive control in the analysis.

Hanck

Stella Fanok APPROVED SIGNATORY



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Report ID: 252876

CLAUSE 6.6 Mutagenic Activity of Water Extract

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of 50 mg/L hardness water.

20°C ± 2°C **Extraction Temperatur**

Test Method Mutagenic Activity of Water Extract (Appendix G)

Scaling Factor Not applicable.

Results

Bacteria Strain Number of Revertants per Plate

Salmonella typhimurium TA98 Mean ± Standard deviation	S9 -	Blank 27, 25, 30 27.3 ± 2.5	Sample Extract 37, 29, 23 29.7 ± 7.0	Positive Controls 3999, 4357, 3912 4089.3 ± 235.9	<u>NPD (</u> 20μg)
Mean ± Standard deviation	+	36, 42, 41 39.7 ± 3.2	28, 31, 28 29.0 ± 1.7	3768, 4000, 3854 3874.0 ± 117.3	<u>2-AF (</u> 20μg)
Salmonella typhimurium TA100 Mean ± Standard deviation	-	193, 173, 168 178.0 ± 13.2	195, 170, 186 183.7 ± 12.7	997, 917, 1028 980.7 ± 57.3	<u>Azide</u> (1.0μg)
Mean ± Standard deviation	+	204, 216, 245 221.7 ± 21.1	246, 191, 177 204.7 ± 36.5	2584, 2595, 2567 2582.0 ± 14.1	<u>2-AF (</u> 20μg)
Salmonella typhimurium TA102 Mean ± Standard deviation	-	424, 408, 415 415.7 ± 8.0	409, 430, 469 436.0 ± 30.4	3409, 2299, 3531 3079.7 ± 678.8	Mitomycin C(10μg)
Mean ± Standard deviation	+	441, 498, 510 483.0 ± 36.9	452, 502, 510 488.0 ± 31.4	2744, 2951, 2937 2877.3 ± 115.7	

Comments S9 was used as a metabolic activator. NPD (4-nitro-o-phenylenediamine), Azide, and

> Mitomycin C are specific positive controls for strains TA98, TA100 and TA102 respectively while 2 - AF (2-aminofluorene) when used in conjunction with S9 is a

positive control for both TA98 and TA100

Evaluation The product passed the requirements of clause 6.6 when tested at an exposure of 15,

000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

1. **Number of Samples**

Test Comment Not applicable.

Mario

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Report ID: 252876

CLAUSE 6.7 Extraction of Metals

Sample Description The sample consisted of a primer/topcoat system consisting of panels to provide an

exposure of 15,000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer). Extracts

were prepared using 1000 mL volumes of 50 mg/L hardness water.

20°C ± 2°C **Extraction Temperatur**

Test Method Extraction of Metals (Appendix H)

Not applicable. **Scaling Factor**

All methods used to determine concentrations of metals are based on those **Method of Analysis**

described in the 21st edition of Standard Methods for the Examination of Water and Wastewater published by the APHA, AWWA and WEF (2005). The methods have been adapted for the instrumentation in use at the Australian Water Quality Centre. Concentration of the metals described in Table 2 of the AS/NZS 4020:2005 are

determined as follows:

Antimony, Arsenic, Barium, Cadmium, Chromium, Copper, Lead, Mercury, Molybdenum, Nickel, Selenium and Silver by Inductively Coupled Plasma Mass

Results	Limit of Reporting	Blank	Test 1	Test 2	Max Allowed
	mg/L	mg/L	mg/L	mg/L	mg/L
Final Extract					
Antimony	0.0005	<0.0005	<0.0005	<0.0005	0.003
Arsenic	0.0003	< 0.0003	<0.0003	<0.0003	0.007
Barium	0.0005	<0.0005	<0.0005	< 0.0005	0.7
Cadmium	0.0001	<0.0001	<0.0001	<0.0001	0.002
Chromium	0.0001	0.0001	<0.0001	< 0.0001	0.05
Copper	0.0001	<0.0001	<0.0001	<0.0001	2.0
Lead	0.0001	<0.0001	<0.0001	<0.0001	0.01
Mercury	0.00003	< 0.00003	<0.00003	< 0.00003	0.001
Molybdenum	0.0001	<0.0001	<0.0001	<0.0001	0.05
Nickel	0.0001	<0.0001	<0.0001	<0.0001	0.02
Selenium	0.0001	<0.0001	<0.0001	<0.0001	0.01
Silver	0.00003	<0.00003	<0.00003	<0.00003	0.1

Evaluation The product passed the requirements of clause 6.7 when tested at an exposure of 15,

000 mm² per Litre (topcoat) and 5,000 mm² per Litre (primer).

Number of Samples

Not applicable. **Test Comment**

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ABN 69336525019 A business unit of the South Australian Water Corporation SAW_PT_Final_New.RPT Page 8 of 8